

Effect of Structural Lightweight Aggregates with Lightweight Aggregate Concrete Incorporated

¹S. Tanveer Hussain, ²N. MD. Irfan

^{1,2}Assistant Professor, Department of Civil Engineering, Dr K V Subba Reddy College Of Engineering For Women, Kurnool, Andhra Pradesh, India

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Abstract

The member states of the European Union are working on a plan to encourage improvements in buildings' energy efficiency, meet the rising demand for indoor comfort, and reduce energy use for space heating and cooling. To improve indoor air quality and reduce energy consumption, SLWAC construction could be used in place of NWC construction. The lightweight aggregate-concrete in this article is a blend of municipal sewage treatment plant sludge and lightweight aggregates that has been weakened by sewage sludge. This article discusses material physical property laboratory tests. The water emulsion of reactive polysiloxanes lost some of its capacity for water absorption when it was combined with an absorbent substance. The following indirect method was used to detect moisture in porous materials: Reflection in the Time Domain. The heat conductivity coefficients of both lightweight aggregate-concrete types were measured. Following an examination of their moisture and heat characteristics, light aggregates reinforced with sewage sludge were found to be suitable for the production of future products.

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1. INTRODUCTION

In recent decades, the quality of buildings has substantially improved as a result of technological advancement and rising living standards. A building's design must take a number of factors into account to meet today's comfort standards.

Air conditioning, which consumes a significant amount of energy, is typically the only option for maintaining a comfortable interior temperature[1].

In 2010, buildings accounted for 40% of EU energy consumption. EU [2,3] (about 30% in Portugal [4]), a new report found that residential constructions consumed more than two-thirds of all energy used in buildings. In 2009, there was a lot of variation in how much electricity was used in EU residential buildings, mostly because of changes in the weather.

60–80 percent of the energy consumed by a household is used for space heating [5]. The majority of these requirements are being met by repairing the deteriorating and substandard construction in the nation. Other nations should be in a similar predicament. Examining this issue from the perspectives of both new construction and historic preservation is essential. One way to reduce traditional energy consumption while also helping the environment is to improve a building's thermal envelope and install energy-efficient equipment. Integrating renewable energy sources is another option. From 1997 to 2007, statistics from the Central Statistical Office show that central heating systems account for between 31 and 71% of final energy consumption in Polish homes. This is roughly in line with the 50% average for Europe. This method releases so much carbon dioxide into the atmosphere that it accounts for nearly half of all gas emissions. It is common knowledge that construction technologies affect the environment, primarily through fuel consumption and CO₂ emissions. 5–9].

The physical and moisture properties of building materials have a direct impact on air quality,

thermal comfort, and energy consumption, in addition to durability [10,11]. Due to inadequate thermal insulation and inadequate ventilation, condensation is common in uninsulated buildings. The room's ventilation [12]. The literature confirmed a 4- to 6-fold increase in the heat conductivity of porous materials, which is especially important for ground-contact partitions. The presence of water in masonry has a significant impact on the quality of the air inside the structure. It also encourages the growth of harmful bacteria and causes biological and chemical corrosion, which raises the cost of exploitation. If they are exposed to high temperatures and levels of moisture, mold and fungi can thrive in barriers. Mold thrives in unfavorable, constantly shifting moisture and temperature conditions, as laboratory tests have demonstrated. The likelihood of respiratory and skin irritations and infections increases with air moisture.

Building materials that are friendly to the environment and use less energy are becoming more and more common as a result of the European Union Directive 2006/32/WE3 [2]. Due to its high tolerances for heat and moisture, lightweight aggregate-concrete is one of the materials utilized in energy-efficient civil engineering. Lightweight aggregate-concrete, which is an alternative to regular concrete, may make construction components lighter. The majority of natural aggregates have particle densities that range from 2.4 to 3.6. Lightweight aggregates have densities that range from 0.8 to 2 grammes per cubic centimeter (g/cc), with a density of 2.0 g/cm³.

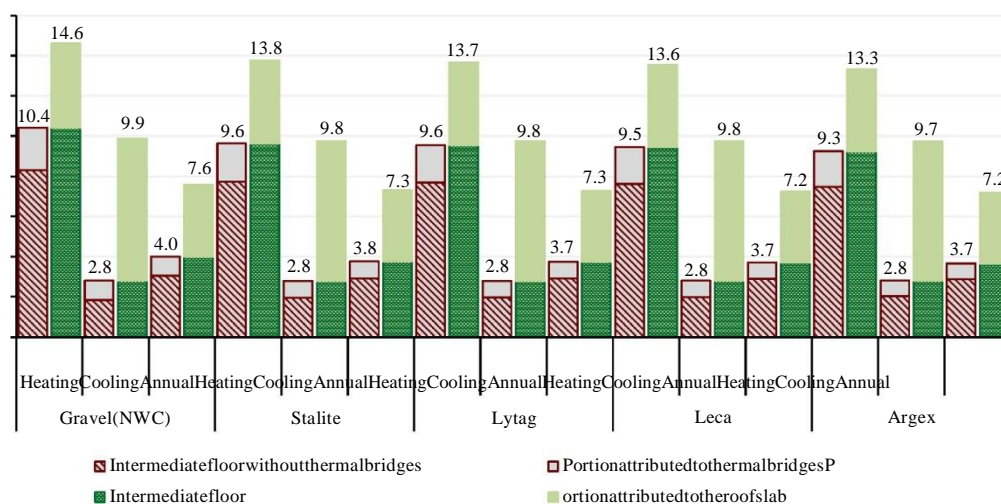


Fig.1 Apartments in India

2. LITERATURE REVIEW

The thermal conductivity of concrete, which includes properties like specific heat capacity and heat transfer coefficients, is one of the most crucial aspects of its thermal performance. Under steady-state conditions, a material must be able to transport heat in the direction of its surface in order to have good thermal conductivity—the amount of heat that can be transported through a given thickness of a substance. It indicates a material's capacity to transfer heat while stationary. To avoid poor thermal performance, the exterior building envelope should have a limited thermal conductivity.

The rise in temperature per unit mass (in Kelvin) is measured using the formula $C_p = cq/q$, also known as specific heat capacity. One factor to take into account when determining a material's thermal mass is its specific heat capacity. Using materials with a high thermal mass can help keep

the inside temperature constant without using too much energy. The thermal diffusivity (α) of char-based materials is an unusual property.

Performing the function of a heat conductor for erratic heat flow As a function of thermal conductivity and volumetric heat capacity, $\alpha = k/\rho c_p$ evaluates a substance's ability to transmit heat in relation to its ability to store heat. A good insulator for non-steady-state applications is one with a low thermal diffusivity and a high volumetric heat capacity. The results of the tests that were carried out on the specimens that had been oven-dried are shown in Table 2. The quantity of emerging sewage sludge has significantly increased as a result of an increase in the number of sewage treatment plants and a decrease in the amount of carbon compounds and biogas that are used in sewage treatment processes. Heavy metals that are hazardous to hygiene are typically present in methane-digested sludge. In some cases, sewage sludge can be harmful to the environment, so it needs to be treated properly. Sludge can't be used in agriculture or in landfills according to EU regulations. Sludge could be a good addition to ceramics and energy-efficient lightweight aggregate concrete blocks, for instance. Due to the sludge's granular structure and high moisture absorption, water treatment sludge is well-known. This has a negative impact on ready-products and lightweight aggregate-concrete combinations. The heat flow process is most affected by the materials' increased heat conductivity. The nature, distribution, and connections of pore networks to the aggregate surface are one of the most important aspects of the production of lightweight concrete. If the cement mortar does not have the right viscosity, the lightweight aggregate will flow out when it is covered with cement mortar due to differences in volumetric density. There are a number of ways to stop lightweight aggregate from draining water from the hydration process, which is a bad thing. By first being wet, the aggregates may be protected against self-contraction. Covering the aggregates with cement grout or ceramic shell can also reduce water absorption and increase aggregate particle density, both of which have a significant impact on the strength of the concrete.

Impregnation of aggregates is a novel process that ensures that particles adhere continuously to the cement matrix while also filling air spaces and preventing water penetration. Hydrophobizing aggregates and mortar reduce capillary water absorption, but the pores and capillaries remain open, allowing gases to flow freely. Cement can have hydrophobizing chemicals like siloxanes, which are organic silica compounds that dissolve in water, added to it in concentrations of one percent to two percent. If hydrophobization was used to make lightweight blocks, building materials would no longer be affected by excessive moisture. It would also prevent salt solutions from getting into the brickwork, which could damage it from freezing and defrosting and cause dissolved salts to crystallize. Additionally, the moisture content of salt-containing materials is higher than that of non-salt-containing materials. Increased material heat conductivity brought on by excessive air moisture results in heat loss. This makes the heat flow process go faster

3. PROPOSED SYSTEM

The researchers examined three distinct aspects of aggregates for this study: their composition, the raw materials they are made from, and, last but not least, the requirements of the lightweight aggregate concretes they use.

“Determination of the Characteristics of Raw Materials Used in the Production of Lightweight Aggregates”. The Polish "Budy Mszczonowskie" bed is actively utilized by the Light Aggregates Company "Keramzyt" for the production of aggregates. The mechanical-biological facility known as

"Hajdów" in Lublin, Poland, produced the sewage sludge that was used in this experiment. It was used for both industrial and municipal waste. Mechanical examination of sludge from a dewatering station. The following criteria were used to evaluate the chemical and physical properties: Atomic Emission Spectroscopy (ICP) and ICP/MS, both performed with Perkin Elmer ICP/MS equipment, were the analytical techniques used to assess the waste's chemical composition.

We discovered the chemical composition of clay through X-ray fluorescence analysis. The investigation was conducted with the PW 1404 (Panalytical) spectrometer from Almelo, Netherlands. A lamp with a double anode and a maximum output of approximately 3 kW (Cr-Au) served as the induction source.

A PW 3050/60 goniometer, a Cu lamp, and a graphite monochromator (clay and sewage sludge) were used in an XRD method to examine the mineral content of the samples. The experiment was carried out with angles ranging from 5 to 65. Philips Highscore software was used to analyze the diffraction data with it. Version 4.1 of High Score Plus). Mineral phases were identified using the PDF-2 version 2010 database from the ICDD. Each sample was measured three times, and they weighed 4 g for the XRD and XRF tests. XRD:

To arrive at their conclusion, researchers used the EDAX Corporation's EDS X-ray-EDS scanning electron microscope (SEM) to investigate the morphological shapes and chemical compositions of substrates. SEM was used to examine 25 mm² of sample surfaces made of CEM I 32.5R cement, light aggregates (ranging from eight to sixteen millimeters), quartzite sand (ranging from zero to two millimeters), and municipal water supplied by the water supply system. As a hydrophobic component, polysiloxanes—organic silica compounds that dissolve in water—constituted 2% of the cement mass. Concrete samples were produced in Poland in accordance with Polish specifications. The plastic consistency Dmax was set at 16 mm in the design. the composition of the tested light concretes per cubic meter.

“Determination of Lightweight Concrete Properties: The standard PN-EN 1936:2010—a pycnometer method—was used to measure the samples' density and porosity in a laboratory at a temperature of 20 °C. It took 28 days to determine the apparent density. The following formulas were used to determine the apparent density of six cuboid concrete samples: The open porosity volume and density were determined using the standard.

The capillary rising capabilities of both materials were also examined by researchers. The utilization of TDR (Time Domain Reflectometry) is demonstrated by the following studies. The experiments made use of three distinct kinds of concrete. They were prepared for use in the experiments after being weighed and dried. The following was measured of the samples: The specific measurement for this item is 150 mm. The experiment, which was focused on measuring moisture in hard building materials, used TDR probes that were made just for that purpose. Each sample contained 5 and 10 centimeters of water (Figure 1). We used a TDR multimeter made by E-Test in Lublin, Poland, for this experiment. The measurement's average level of uncertainty was about volume in the setting that we tested. Researchers tracked changes in dielectric permittivity over 350 hours, which they converted into moisture content using the same methods as the following study

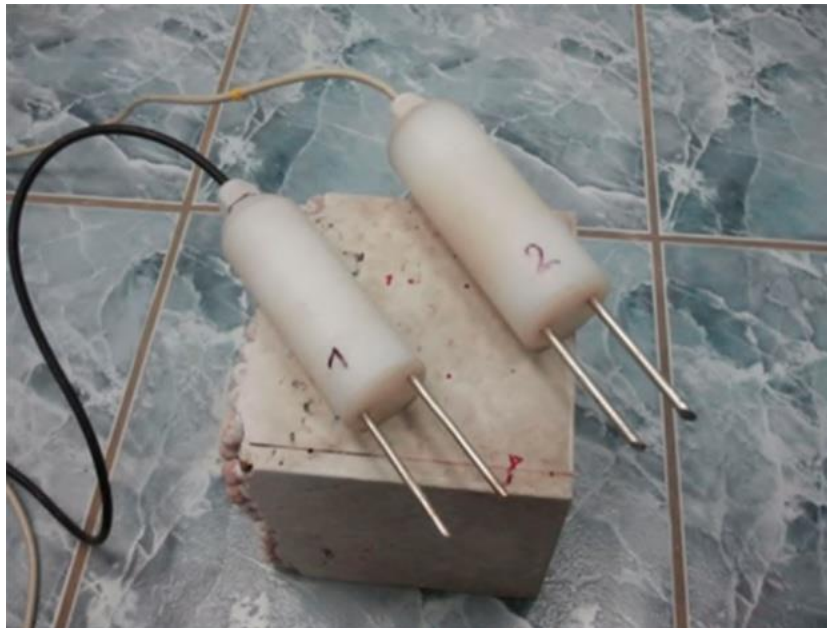


Fig.3 hemodifiedprobes

Researchers also looked at both materials' capillary rising capabilities. The following studies provide evidence of TDR (Time Domain Reflectometry) use. Three unique types of concrete were used in the experiments. They had been weighed and dried and were ready to be put to use in the experiments. The samples were measured as follows: This item's size is specifically listed as 150 mm. Specifically designed TDR probes were employed in the experiment, which focused on measuring moisture



Fig.4 Proposed Experiment

5.CONCLUSION

For the purpose of this article, studies on the effectiveness of SLWAC in residential structures were conducted. The thermal characteristics of four distinct SLWAC types were investigated through laboratory experiments. As a result, lightweight concrete has lower dry thermal conductivity, diffusivity, and specific heat capacity than heavyweight concrete. As a result, all of SLWAC's thermal insulation capabilities were superior to NWC's. Thermal diffusivity was found to be reduced by 38–47 percent, specific heat capacity increased by 26–35 percent, and thermal conductivity was found to be reduced by 39–53 percent in comparison to NWC. A concrete-framed building with apartments on the third and fourth levels served as the case study for Therm 7.3 and

EnergyPlus 7.1. In this particular case study, it was demonstrated that SLWAC might lessen the impact of thermal bridging. In a Lisbon intermediate-level apartment, thermal bridges used 11–19 percent less energy than NWC components, as measured by EnergyPlus..

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