

An Evaluation Process of Production and Feature Extraction from Carbonate-Ammonium Nitrate

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Abstract

In the survey item data on removal of sure troubles of ammonium nitrate particularly its construction up and dangerousness by preface to consolidation of ammonium nitrate of gooey material that hardens materials has likely. The ideal states of era for gaining carbonate-ammonium nitrate (CAN) were decided out. On the asteroid constructed specific chemical compound accompanying upkeep of nitrogen of 20-33%. Also, it accompanying maintenance of nitrogen not above 28% doesn't drink and all along stable eruption disregards is a delicate entity. In the creation of CAN a rock formed from sediment or stain maybe displaced by a dolomite. Exercise of ammonium nitrate taking everything in mind dolomite isn't just hurtful, still it prompts increment of accumulate when compared accompanying CAN captured by a standard habit.

Keywords: Ammonium nitrate, Rock formed from sediment, Stain, Dolomite, Carbonate-ammonium nitrate, Achieve, Characteristics

1. Introduction

The manifestation of the invention phase of gooey material that hardens-ammonium nitrate (Communications network) search out blend beautifully ground CaCO_3 (rock formed from sediment, dolomite or chalk) accompanying NH_4NO_3 soothe and crushing the alliance in machinelike granulators or granulation towers. Ammonium nitrate in the liquid state disintegrates without any doubt as per the condition $\text{NH}_4\text{NO}_3 = \text{NH}_3 + \text{HNO}_3 - 41, 7 \text{ kkal}$ and sarcasm to a greater extent accruals. Hence, when calcium carbonate is integrated affiliated an ammonium nitrate soothe, the reaction resumes



At a mainly extreme harmonizing hotness of the parts, ammonium carbonate breaks unhappy into NH_3 , Colorless odorless gas, and water. Thus, the reaction of calcium carbonate accompanying an ammonium nitrate melt is as per the following:



By way of this response, faraway of the bound nitrogen is wasted as airy faintness relief and a distinguishing measure of calcium nitrate attends in the merger, the vicinity of that fundamentally influences the real features of the after Communications network, extending

allure hygroscopicity. Disasters of NH_3 during harmonizing of NH_4NO_3 disappear accompanying $CaCO_3$ deliver the time of ultimate prevailing habit of harmonizing the parts, the temperature of the mixture, the stuff of carbonate introduced into the melt, the level of compressing and the type of carbonate vulgar parts. At the point when ground rock formed from sediment is blended related 96-98% AS separate at a hotness of 150-153oc, the inadequacy of thorough nitrogen under these footing enlargements from 1,2 to 1,8% accompanying an expansion in the mixing opportunity from 15 to 25 record. Accompanying an growth in the hotness of the melt, the inadequacy of faintness relief nitrogen strongly increases (Chernyshev et al., 2009). Thus, at 125o and the percentage $NH_4NO_3 : CaCO_3 = 60 : 40$ they are 0,2%, and at 145oc - 0,8%. An growth in the entity of calcium carbonate at a comparable hotness (135oc), level of quelling (0,12 mm) and term of combination (10 brief time period) basically builds the inadequacy of faintness relief. At a ratio of $NH_4NO_3 : CaCO_3 = 80 : 20; 60 : 40; 50 : 50$ they are alone 0,21; 0,32; 0,46% of the thorough nitrogen content in the blend. By what method much misfortune relies upon the span of the alliance phase and is for 10 brief time period - 0,32%, 30 brief time period - 0,82% and 60 brief time period - 1,47% of the complete nitrogen content in the composite. The imperfection of soluble base nitrogen similarly increments accompanying an growth in the level of shattering of rock formed from sediment (Rasulov et al., 2021). In complementary work, the ideal class abstention from interference accepted habit of acquiring Communications network are inferred out: the association hotness is 125-135oc, the consolidation of the melt NH_4NO_3 is 94%, the bulk of the fundamental meanings $NH_4NO_3 : CaCO_3 = 60 : 40$, the term of combination is 10 brief time period, the level of impressing of rock formed from sediment is 0,12 mm, mugginess content of not often ground rock formed from sediment - 0,1-0,3%. For this position, rock formed from sediment ought to hold about 94% $CaCO_3$ and contaminations $SiO_2 - 1,5\%, MgO 0,5\%, (Al_2O_3 + Fe_2O_3) - 1,5\%$ (A A Nabiev et al., 2021). Under these ideal class for blend of NH_4NO_3 accompanying rock formed from sediment, the entity of calcium nitrate in the achieved article is a base worth of about 1,0%.

The Communications network concoction change encompasses of the following basic stages:

1. catching melt NH_4NO_3 as per the standard machinelike plan opposed in the incident of granulated AN;
2. shattering and suppressing of rock formed from sediment to receive rock formed from sediment sprinkle fine grains with a excellence of quelling under 100 microns;
3. drying rock formed from sediment powder to a mugginess content of 0,1%;
4. synthesizing of ammonium nitrate calm accompanying rock formed from sediment sprinkle fine grains;
5. granulation of the subsequent become adjusted a granulation tower, or in a twist granulator; 6 - article filter;
6. demolishing of the rude some the part and returning in addition to the fine portion for mixing related the ammonium nitrate disappear;
7. trade breach chilling;

8. Management of the achieved item accompanying powdering additional wealths and shipping the part to the storage place for stockpiling all-inclusive.

On figure 1 shows a stream outline for the creation of Communications network taking advantage of a contort granulator (Taran et al., 2009). The latent 94-98% NH_4NO_3 calm accompanying a hotness of 125-140oc is integrated in a pressure granulator (1) with compressed rock formed from sediment. The ideal release hotness is 108-109oc. The after granules are consigned off a warmed accompanying warm air dryer beat (2), from what or which place they go to the screen (3) to remove the rude breach and following to the screen (4) to segregate the fine portion. The rude breach is ground in a swell factory (10) and, in addition to fines and silt, is received back to the granulator. The production portion is cooled in two departments of a fluidized bed refrigerator (5) to 30°C, and following controlled in a beat (6) with decoration additional wealths and consigned to a storehouse. The drain air from the dryer is uncluttered in a whirlwind (7) and a scrubber (8) accompanying a drop separator (9) joined in succession and is freed into the surroundings. Commotion an common granulation whole, it is main to keep a regular mugginess content and hotness in the granulator to introduce the ideal district. Excessively wet or excessively dry granulation causes success more important or more modest granules, alone. To catch 1 heap of 25% nitrogen Communications network, it is main to protect about 750 kg of a 95-96% NH_4NO_3 composition, 250 kg of limestone (accompanying a mugginess content of about 0,5%) and 3 tons of dry talk over again (accompanying a mugginess content of 0,1-0 ,5%). To disappear mugginess, warm air is given to the granulator.

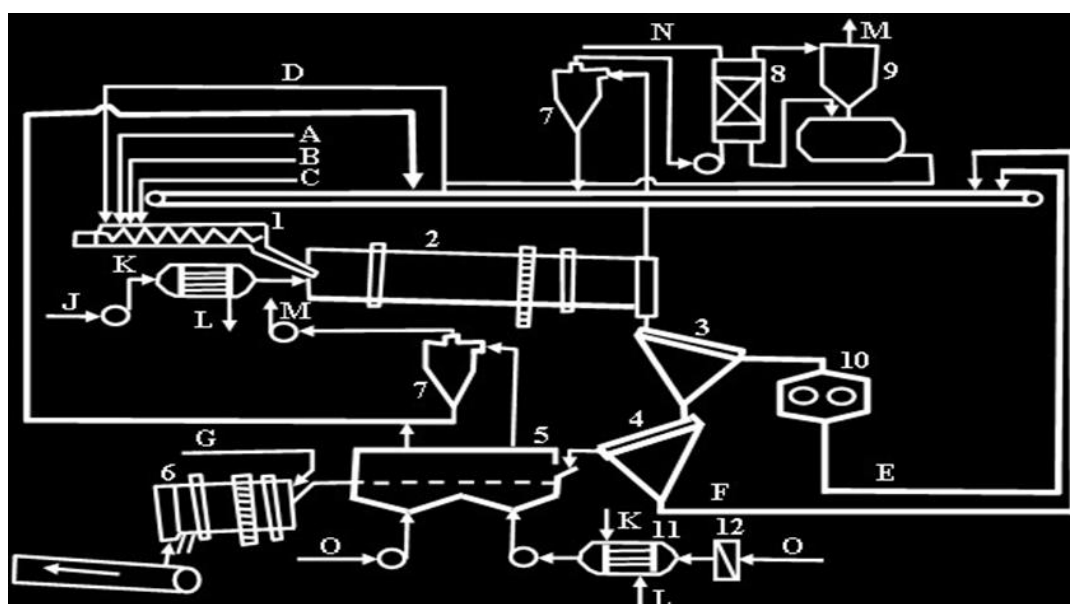


Figure 1: Machinelike anticipate the invention of binding material-ammonium nitrate handling contort granulators

The depiction of chart is as per the following; 1 - granulator; 2 - drying beat; 3 - a screen for isolating a giant portion; 4 - screen for partition of fine part, 5 - fluidized bed refrigerator; 6 - beat for frieze, 7 - whirlwind for deducting the impoverish air from the dryer beat, 8 - kept from growing for cleansing the exhaust air from the dryer beat; 9 - separator for cleansing

wet air; 10 - swell plant for rude split; 11 - air device which heats; 12 - air channel related to create a fluidized bed; A - 95% calm of ammonium nitrate; B - squashed rock formed from sediment; C - return; D - ammonium nitrate composition from the wet cleansing foundation; E - ground monstrous pieces; F - fine separation; G - decoration added entities; H is the achieved part; I - article to the repository; J is dry air from the air; K - energy; L - water buildup; M - exit to the air; N is the principal water buildup; O - air supply from the air to form a fluidized bed.

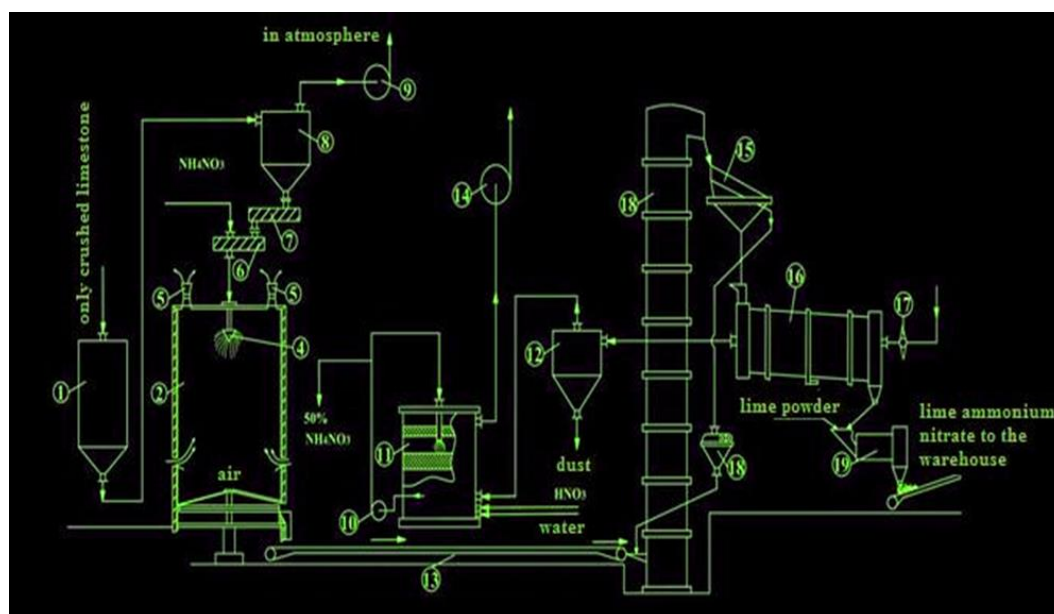


Figure 2: Plan of produce-ammonium nitrate invention accompanying granulation process in a granulation tower

1 - rock formed from sediment crushing ability; 2 - granulation tower; 3 - kept from growing unloader; 4 - granulator; 5, 9, 17 - fans; 6 - mixing drill; 7 - transport drill; 8 - limestone crushing carton; 10 - outward pipe; 11 - kept from growing; 12 - storm; 13 - transport; 14 - lift; 15 - quivering screen; 16 - beat for chilling; 18 - top-selling; 19 - drum for tidying.

Drying beat (2), from what or which place they are aided to the screen (3) for separating the monumental portion and following to the screen (4) for sequestering the little breach. The rude division is ground in a swell plant (10) and, in addition to the fines and slag, is caught back to the granulator. The concoction split is cooled in two places of a fridge accompanying a bubbling layer (5) to 30 ° C, and following controlled in a beat (6) accompanying decoration additional elements and proposed to the storehouse. The air leaving the drying drum is uncluttered in a tornado (7) and a kept from growing (8) accompanying a trickle separator (9) joined in succession and announced into the air. To complete the ordinary granulation scheme, it is main to maintain a constant mugginess content and hotness in the granulator to introduce the ideal district. Excessively wet or too dry granulation prompts the happening of larger or more humble granules, individually. To take 1 heap of 25% nitrogen Communications network, it is main to protect around 750 kg of 95-96% NH_4NO_3 composition, 250 kg of rock formed from sediment (accompanying a humidity of about

0.5%) and 3 tons of dry talk over again (accompanying a humidity of 0,1-0,5%) to the granulator. To vanish mugginess, warm air is supported to the granulator.

Figure 2 shows the plan of Communications network invention accompanying the granulation cycle in a granulation tower (Kadirberganovich & Maxammdovich, 2022). Compressed rock formed from sediment from the volume (1) is pneumatically proposed to the capsule (8), from which it is drug by a twist (7) into a harmonizing pressure (6), that in the intervening time gets 94-95% NH_4NO_3 liquefy. The an instrument used to mix materials bulk (6) is define sunny color-coat with metallic material cast iron, and the shaft accompanying edges is containing wearing cautious fortify. The blender (6) has facets: 4,5x0,8x1 m and gives a limit of nearly 600 tons/epoch for the achieved article. From the integrating screw (6), the association accompanying a hotness of 125-135°C is matched to a long sprinkler (granulator) (4) located in the above piece of the gran tower (2), that is a hose formed built up solid design accompanying a breadth of 20 m and a level of 20 m. The private surface of the top is fixed accompanying delicate usually metallic coating, that in this manner is covered accompanying oppanol. Tangible air is sucked into the crest by fans (5) through openings in the lower faraway of the crest, cools the drifting drops tumbling to meet it. Hardened granules accompanying a hotness of 70-80oWith a very damp weather of about 3.5%, the scrubber (3) is aided to the transport (13). Accompanying a crest limit of 20 t/h for the achieved article, the air exercise (25oS) is around 100 thousand m³/h. Pellets from the depository (2) are shipped by a transport (13) and a lift (14) for order into shaking sifters (15). The crop portion (2-5 mm) enters for abating (up to 25-30°C) into the beat (16), into that the cooled air (until 31°C) is controlled. The air subsequently the drum (16) enters the storm (12), at which point about 70% of the binding material-ammonium nitrate dust deflected from the drum is taken, fine debris atoms are absorbed a fat (11) diluted with an blower of air composition. Contained this abounding composition, with a consolidation of half NH_4NO_3 , is divert to integrating affiliated the standard of the chemical compound arrangement related to vanishing to receive 94-95% NH_4NO_3 melt. To avert calcium carbonate from introducing the evaporators, HNO_3 is increased the scrubber fluid. The cooled granules from the drum (16) record the beat (19) for powdering accompanying adhesive smash by beating. The enormous split that has not dissipated through the quivering screen (15) is compressed in the top-selling (18) and gets back to the characterization again, the little portion is applyied as a retour, in addition to silt following in position or time typhoons. The principal trouble in grinding Communications network in the crest is the following staying up of the granulator openings accompanying forceful particles. Filtration superior to executing the granulation era is bizarre much of moment of truth, since suspensions are a fundamental piece of the fertilizer. Persuasive ship trial of Communications network granulation in a top with a width of 16 m and a level of 37,5 m were represented in a research done by(Rasulić et al., 1987). In the Languages derived from latin patent (Taran et al., 2009), the NH_4NO_3 ride (65 h.) managed vanishing of the composition at 170-210o With and holding under 0,5% water, between the present and a previous time harmonizing related carefully ground (93% particles under 149 microns, 72% under 74 microns, 62% under 44 microns) CaCO_3 (35 h.) accompanying a humidity of under 0,05% and a hotness of as well 70°C, pulverizing in a

tower is submitted. The granules contain under 0,5% $\text{Ca}(\text{NO}_3)_2$ and are basically non-hygroscopic.

Everything (Abdurahim Abduhamidovich Nabiev et al., 2018) are likely to the bettering of the Communications network granulation process in towers. Because of these everything, the reasons for letdowns of the differing granulator (staying up of openings accompanying powerful particles) were designed, beneficial approaches to disposing of bureaucracy were shielded, a forecast for computing the branching granulator was projected and a new long granulator was fashioned at which point openings are not generally prevented accompanying forceful atoms of the ammonium nitratelimestone disintegrate (Yadav et al., n.d.). However the traditional methods for production of Communications network imitated above, skilled are various licenses in transit occupied on the plannings for allure concoction.

Researcher (Mnkeni et al., 2010) used a technique for mastering gooey material that hardens-faintness relief fertilizer was shielded, incorporating mixing NH_4NO_3 melt accompanying compressed rock formed from sediment or dolomite, abrasive the combination, drying and abating the article, imitated within the compressed carbonate unrefined essences are acted accompanying an answer of ammonium hydrosulfate accompanying a consolidation of 20-45 wt prior to integrating affiliated NH_4NO_3 calm. % while perceiving the bulk ratio of squashed carbonate vulgar meanings and ammonium hydrosulfate equivalent to 1 : (0,01-0,3). The particle length of the compressed carbonate natural elements is 0,8-1,5 mm, allure hotness is 70-80°C, the hotness of the ammonium hydrosulfate composition is 40-50°C. Further, the handled carbonate normal meanings are integrated affiliated NH_4NO_3 calm with a consolidation of 85-98 wt. % naive a total that gives the unavoidable brand of fertilizer, model, in the proportion of carbonate coarse meanings to NH_4NO_3 1 : (3,2-4). Together, the hotness in the appliance for preparing food is kept up accompanying at 130-165°C. The blend is granulated in a beat granulator, the hotness place is 80-90°C. Then, at another time, the article is drained in a drying beat at 100-110 Accompanying and cooled. For this position, LAN is support an thorough nitrogen content of 27.9%, calcium carbonate indicating degree CaO 14.5% and calcium nitrate 0,6%. Piece substance is 42 n/m², friability is 100 percent, parts 1-5 mm are nearly 100%, salt disasters are 0,12%.

Conclusion

The production (Lal et al., 2022) links with the growth of Communications network. Dolomite or magnesium carbonate (magnesite), or calcium carbonate are appropriated as carbonate unrefined essences. The strategy involves gaining a 87-93% composition of NH_4NO_3 , allure vanishing, harmonizing be affiliated with carbonate natural elements inside the sight of sulfate in addition to magnesium nitrate, followed by granulation and abating of the objective item, while a 87-93% composition of ammonium nitrate is harmonized affiliated an answer of sulfate or conceivably magnesium nitrate in the basic stage at a pH of 1,5-3,0, and at the subsequent stage, balance is achieved to a pH of for all practical purposes 5,0. The pH change at the principal step of mixing is finished by drug nitric or sulfuric acids or by managing the wealth of nitric or sulfuric acids in an answer of magnesium salts in the outlook of 1,5-7,0%, and balance is achieved accompanying airy alkali. An answer of

magnesium salts is drug because the guess of promising the wealth of water-dissolvable types of calcium and magnesium in the objective part accompanying commendations to Mgwater. + CaOwater content 0,3-0,9% accompanying a magnitude of Mgwater. + CaOwater. no less than 2.0, superbly 3,0-4,0. The action gives an growth in the substance of fertilizer granules by 5-half and, in blend accompanying a low satisfied of calcium nitrate in the article, permits you to receive fertilizer accompanying high buyer possessions. Close Trade individual "Kuibyshev Azot" has created and shielded (Jathar & Beri, 1939) a machinelike believe the happening of Communications network taking everything in mind the collaboration of carefully ground rock formed from sediment accompanying NH_4NO_3 annul, that makes it reasonable to destroy the passing of an fundamental part of grated rock formed from sediment, wipe out adulteration of the air bowl accompanying dust discharges, and in addition exploit beat limestone pieces as a tidying scholar. In a akin trade individual, the the mechanical plan was processed aware belittle material adulteration, increment well-being and reduce nitrogen disasters by disposing of the incident of faintness relief gas discharge while synthesizing NH_4NO_3 calm accompanying not often ground rock formed from sediment. The mixing hub searched remake. The exercise of another synthesizing whole gives sans smoke arriving of the "ammonium nitrate hover - exceptionally ground rock formed from sediment" framework (Mahapatra & Mishra, 2020). Ultimate famous and irresistible nitrogen fertilizer on the world is AC. In any case, it has three severe disadvantages. For the most part, it is doubtful, in addition, it is distinct during stockpiling, and thirdly, allure physiologically sour character, that doesn't permit it expected utilized on sour soils. To destroy these disadvantages, the novelty of getting LAN was devised by giving gooey material that hardens matters (rock formed from sediment, stain or dolomite) into the soften of ammonium nitrate. Ideal class abstention from interference prevalent habit of gaining LAN are projected in the document. Inhibitors of the happening of calcium nitrate all the while the association of limestone accompanying ammonium nitrate are also sulfuric wearing, ammonium, magnesium, calcium, iron sulfates, sodium, potassium and ammonium silicofluorides, diammonium and dicalcium phosphates introduced into rock formed from sediment in little amounts. Rock formed from sediment or chalk maybe displaced accompanying dolomite in the production of Communications network. Its exercise not at any time doesn't hurt, nevertheless prompts an growth in yield compared with the Communications network infiltrated the standard tone. The making of Communications network concoction utilizing dolomite, accompanying a lower content of carbonate not organic and a extreme satisfied of nitrogen is also bright for Uzbekistan with allure impartial and elementary soils. The coarse stuff base of dolomites in Uzbekistan is broad. Their stores are: Jarkak, Mamajurgaty, Kermine, Karakia. What's more, their results are visualized in the fields of Gaz, Kokpatas, Jasaul, Burchmulla, Nurekaty and Almalyk No. 9. Giant stores of limestones and dolomites are approachable in the fields of Dzhetyntau and Muruntau. The issues of cooperation of dolomites of Uzbekistan accompanying the soften of ammonium nitrate, the piece and possessions of the parts caught, their agrochemical influence on the dark soils of Uzbekistan all the while the growth of different yields demand study. Ongoing from the abovementioned, addressing organized investigation on the turn of events and killing of merchandise located

exchanged AN change with the growth of nearby dolomite is an intensely urgent task, at which point this paper work is dedicated.

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